

# CERTIFICATE

Certificate of conformity of the Factory Production Control

## BS EN 1090-1:2009+A1:2011

Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, the following has been stated:

<b>Product</b>	Pressed & welded gratings & stair treads, perfo planks & stair treads, roof panels, ladder rungs, spiral stairs and other small constructions in execution class up to and including EXC 2 according to product standard EN 1090-2:2018 and EN 1090-3:2019		
<b>Applied welding processes</b>	131: MAG - Manual metal inert gas welding with single solid electrode; 135: MAG - Manual metal active gas with single solid electrode; 211: Indirect resistance spot welding as per EN ISO 4063:2010		
<b>Applied parent materials</b>	Carbon / Carbon Manganese steels groups 1.1 & 1.2, Austenitic stainless steel group 8.1 and Aluminium Alloys group 22 & 23.1 as per PD CEN ISO/TR 15608:2017.		
<b>Welding Coordinator(s)</b>	External Welding Engineer - Mr. Kees van Woerkem (IWI-c and IWT) Internal WC: Mr. Laurens Haarmans Polska Plant - Internal WC: Mr Konrad Baran (IWS)		
<b>Declaration method</b>	Method 1, 2, 3b & 3a (including structural design calculations)		
<b>Placed on the market by (producer or its authorized representative)</b>	<b>STACO Holding B.V.</b> Molenweg 1 5953 JP Reuver, The Netherlands		
<b>Produced in the manufacturing Plants</b>	<b>Staco Netherlands B.V</b> St. Jozefweg 68 NL-5953 JP Reuver The Netherlands	<b>Staco Polska Spolka z.o.o</b> Ul. Fabryczna 8 PL-32-005 Niepolomice Poland	
<b>Initial Inspection</b>	04/05/2019	<b>Place / effective date</b>	Croydon / 23/09/2022
<b>Period of validity</b>	<i>This certificate will remain valid as long as the test methods and/or factory production control requirements included in the designated standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly and the intervals for the routine surveillance intervals as laid down in the product standard are maintained.</i>		
<b>Certificate No.:</b>	0879-CPR-1090-1-NL00003		



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Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex of the Standard(s). Under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and inspection procedures as amended from time to time, and its validity is subject to regular surveillance audits.